



Dart Hawkesbury
1270 Aberdeen St
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K6A 1K7
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D4634-041
Job Sheet 167031-D



Part No: D4634-041

Job Qty: 1 pcs

Part Name: Fwd, Center Ceiling Panel Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Era Helicopters LLC (CERAH01)

PO Box 79459, Attn: Accounts Payable Houston, TX, 77279-9459 USA ph:(337) 478-6131

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/17/17	0.00	0.00	Start Up Small Fab	D.M.L 17-12-23
100	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	D.M.L 17-12-23
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	D.M.L 17-12-23
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	PD 17-12-23
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	

Part Op 100 - ***BEFORE INSTALLING D4728-051, APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF
Descriptions: PART ON EACH SIDE OF LIGHT, LET DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____

1- Assemble as per Dwg D4634-041 2- Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves
5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	2351-20-27-C3C 5020507	1	38	0	0
	50-009-2 5020505	1	47	0	0
	D4634-141 5021556	1	0	0	0
	D4646-1 5020504	2	25	0	0
	D4652-3 5020502	2	0	0	0
	D4652-5 5020500	2	11	0	0
	D4728-047 5020496	1	12	0	0
	D4728-051 5020494	1	10	0	0
	D4743-1 5020860	2	22	0	0
	MS21044-N08 5020488	8	86	0	0
	MS24693-BB50 5020485	8	76	0	0
	NAS1149DN832J 5020484	8	1,752	0	0
	PLT1.5M-M 5020483	7	2,578	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S027084



Fwd, Center Ceiling Panel Assembly

PART NO: D4634-041

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/28/17

Job No: 167031-D

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